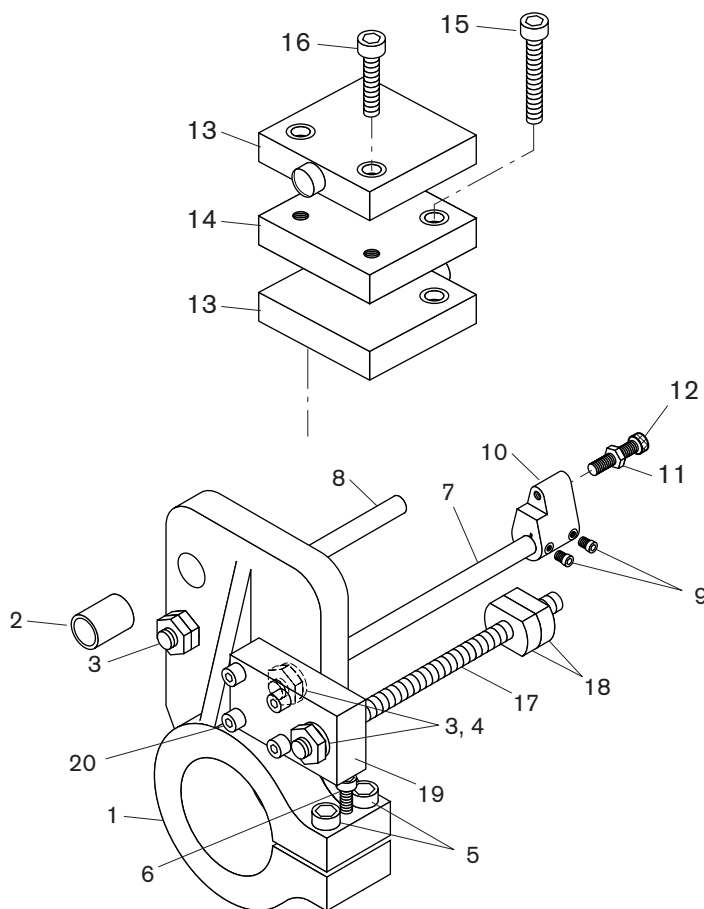


**400 SERIES STROKE CONTROL ASSEMBLY  
 WITH POSITIVE STOP**


Item No.	Number Required	Part No.	Description	Item No.	Number Required	Part No.	Description
1	1	14882-2	Quill Clamp	11	1	-	1/4 - 28 Jam Nut
2	1	B-90	Guide Rod Bushing	12	1	819	Depth Actuating Screw
3	4	-	3/8 - 24 Jam Nut	13	2	914CE1-6A	Depth, Interlock Switch
4	2	-	3/8 Lockwasher	14	1	22433	Spacer
5	2	-	3/8 - 16 x 1 1/2 SHCS	15	2	-	10 - 32 x 1 1/8 SHCS
6	1	-	5/16 - 18 x 1 1/4 SHCS	16	2	-	10 - 32 x 5/8 SHCS
7	1	1182	Actuating Rod	17	1	14882-5	Positive Stop Rod
8	1	1121	Guide Rod	18	2	14882-4	Positive Stop Nut
9	2	-	8 - 32 x 1/2 SHCS	19	1	14882-3	Positive Stop Strap
10	1	22438	Depth Switch Cam	20	4	-	1/4 - 20 x 1 1/4 SHCS