Dial Indexing & Clamping Fixtures

No. 13VHC99 Dial Indexing & Clamping Fixture indexes from 3 to 12 stations. 13VHCI99 (extra long base) 22NX799 (release valve)
- Clamping Pressure at 190 Lbs.
- Line Pressure at 100 Lbs.
- Normal operating pressure is from 20-30 Lbs.
- The release valve is available to hold the piston in a clamped position while indexing
- Maximum piston stroke is 1-1/16" 

Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Stand. Base</th>
<th>Extra Long base</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>1</td>
<td>5-7/16</td>
</tr>
<tr>
<td>B</td>
<td>5-5/16</td>
<td>8-1/5/16</td>
</tr>
<tr>
<td>C</td>
<td>1.75</td>
<td>1.75</td>
</tr>
<tr>
<td>D</td>
<td>15-3/4</td>
<td>20-1/4</td>
</tr>
</tbody>
</table>

No. 18VHC99 Dial Indexing & Clamping Fixture indexes from 10 to 36 stations. 18VHCI99 (extra long base) 22NX799 (release valve)
- Clamping Pressure at 190 Lbs.
- Line Pressure at 100 Lbs.
- Normal operating pressure is from 20-30 Lbs.
- The release valve is available to hold the piston in a clamped position while indexing
- Maximum piston stroke is 1-1/16"

Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Stand. Base</th>
<th>Extra Long base</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>5-17/64</td>
<td>9-45/64</td>
</tr>
<tr>
<td>B</td>
<td>1-5/16</td>
<td>2-29/64</td>
</tr>
<tr>
<td>C</td>
<td>3-1/2</td>
<td>4</td>
</tr>
<tr>
<td>D</td>
<td>15-7/8</td>
<td>20-15/16</td>
</tr>
</tbody>
</table>

No. 18-H Dial Indexing & Clamping Fixture indexes from 10 to 36 stations. 18VHCI99 (extra long base) 22NX799 (release valve)
- Normal operating pressure is from 25-35 Lbs.
- Blank dial plates have a normal range of 6"-12" diameter
- Dial plates and tooling to meet job requirements are priced separately
Dial Indexing & Clamping Fixtures

No. 18BR99 Burring Dial Indexing Fixture for deburring or counter sinking operations where the depth must be held from the top of the piece part.

- 1-3/16" maximum piece part diameter
- Blank dial plates have a normal range of 8"-12" diameter
- Dial plate & tooling to meet job requirements are priced separately
- 8 or 10 indexes for larger diameter work available upon request

No. 14H99 Dial Indexing Fixture indexes from 6 to 36 stations.

- Normal operating pressure is from 20-30 lbs.
- Maximum diameter of dial plate is 6-1/4"
- Dial plate & tooling to meet job requirements are priced separately

No. 13-H99 Dial Indexing Fixture indexes from 3 to 12 stations (13-H99 - vertical)

- Normal operating pressure is from 20-30 lbs.