

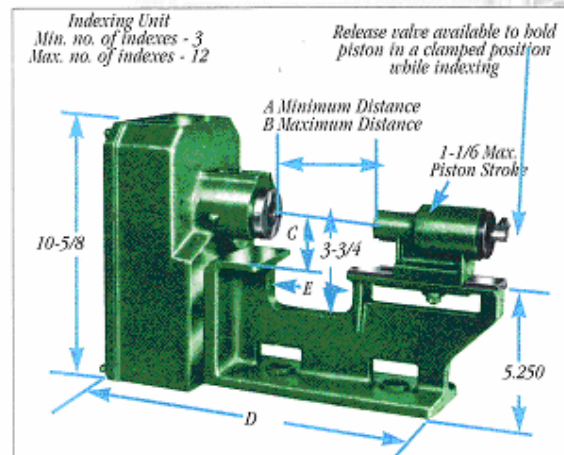
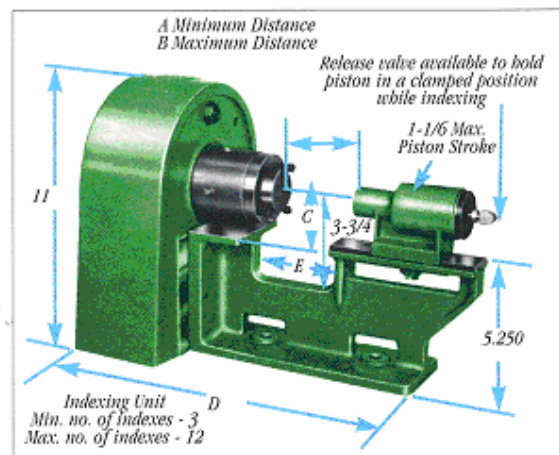
Dial Indexing & Clamping Fixtures

No. 13VHC99 Dial Indexing & Clamping Fixture indexes from 3 to 12 stations. 13VHCL99(extra long base) 22NX799 (release valve)

- Clamping Pressure at 190 Lbs.
- Line Pressure at 100 Lbs.
- Normal operating pressure is from 20-30 Lbs.
- The release valve is available to hold the piston in a clamped position while indexing
- Maximum piston stroke is 1-1/16"

Dimensions

| | <u>Stand. Base</u> | <u>Extra Long base</u> |
|---|--------------------|------------------------|
| A | 2 | 5-7/8 |
| B | 5-5/16 | 8-15/16 |
| C | 1.750 | 1.750 |
| D | 15-3/4 | 20-1/4 |



No. 18VHC99 Dial Indexing & Clamping Fixture indexes from 10 to 36 stations. 18VHCL99(extra long base) 22NX799 (release valve)

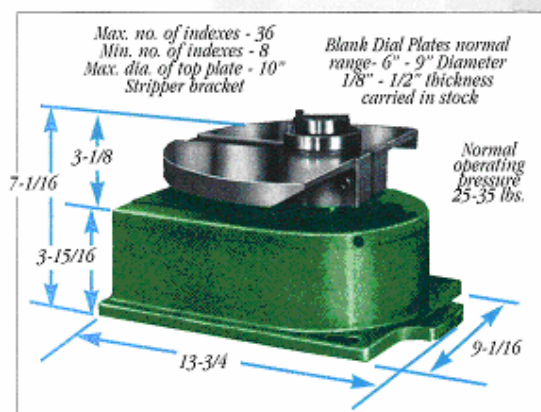
- Clamping Pressure at 190 Lbs.
- Line Pressure at 100 Lbs.
- Normal operating pressure is from 20-30 Lbs.
- The release valve is available to hold the piston in a clamped position while indexing
- Maximum piston stroke is 1-1/16"

Dimensions

| | <u>Stand. Base</u> | <u>Extra Long base</u> |
|---|--------------------|------------------------|
| A | 5-17/64 | 9-45/64 |
| B | 1-61/64 | 2-29/64 |
| C | 3-1/2 | 4 |
| D | 15-7/8 | 20-15/16 |

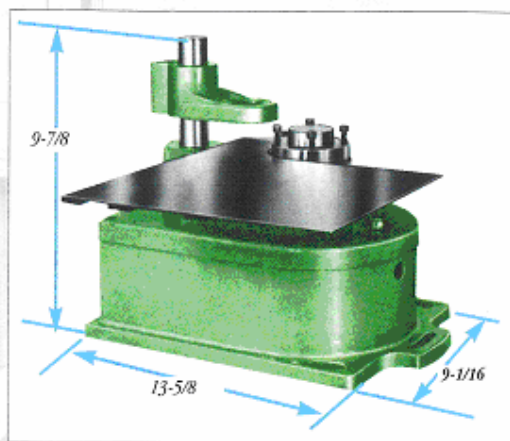
No. 18-H Dial Indexing & Clamping Fixture indexes from 10 to 36 stations. 18VHCL99(extra long base) 22NX799 (release valve)

- Normal operating pressure is from 25-35 Lbs.
- Blank dial plates have a normal range of 6"-12" diameter
- Dial plates and tooling to meet job requirements are priced separately



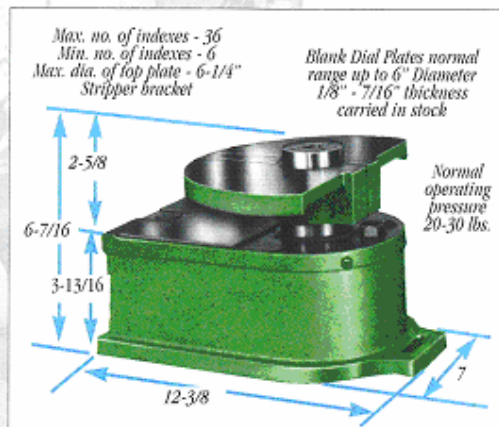


Dial Indexing & Clamping Fixtures



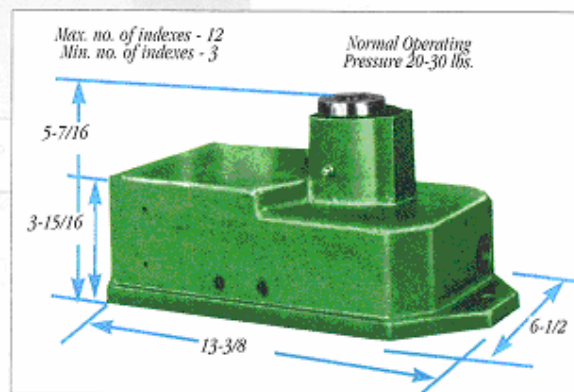
No. 18BR99 Burring Dial Indexing Fixture for deburring or counter sinking operations where the depth must be held from the top of the piece part.

- 1-3/16" maximum piece part diameter
- Blank dial plates have a normal range of 8"-12" diameter
- Dial plate & tooling to meet job requirements are priced separately
- 8 or 10 indexes for larger diameter work available upon request



No. 14H99 Dial Indexing Fixture indexes from 6 to 36 stations.

- Normal operating pressure is from 20-30 Lbs.
- Maximum diameter of dial plate is 6-1/4"
- Dial plate & tooling to meet job requirements are priced separately



No. 13-H99 Dial Indexing Fixture indexes from 3 to 12 stations. (13-V99 - vertical)

- Normal operating pressure is from 20-30 Lbs.