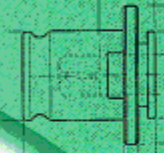




# QUICK-CHANGE ADAPTERS POSITIVE DRIVE – TYPE: WE

Modular, quick-change design provides the ultimate in machining flexibility. Allows a single tap chuck to accept a range of tap shank diameters, inch or metric, without a complete change in machine or toolholding set-ups.



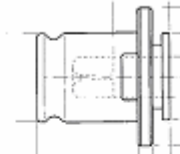
### WE . ANSI

NOTE: Standard WE Posi-Drive Adapters are suitable for use with through-coolant taps.

SPECIFICATIONS		SPECIFICATIONS		SPECIFICATIONS	
Part Number	Complete Description	Part Number	Complete Description	Part Number	Complete Description
29 100 028	WE 0 6	22 100 022	WE 2 5/16"	23 100 038	WE 3 1-1/8"
29 100 041	WE 0 8	22 100 040	WE 2 3/8"	23 100 045	WE 3 1-1/4"
29 100 052	WE 0 10	22 100 023	WE 2 7/16"	23 100 053	WE 3 1-3/8"
29 100 062	WE 0 12	22 100 033	WE 2 1/2"	23 102 035	WER 3 3/8" Pipe
29 100 077	WE 0 1/4"	22 100 043	WE 2 9/16"	23 102 049	WER 3 1/2" Pipe
29 100 101	WE 0 5/16"	22 100 053	WE 2 5/8"	23 102 004	WER 3 3/4" Pipe
21 100 019	WE 1 6	22 100 067	WE 2 11/16"	23 102 007	WER 3 1" Pipe
21 100 027	WE 1 8	22 100 147	WE 2 3/4"	24 102 033	WER 4 1"
21 100 038	WE 1 10	22 100 069	WE 2 13/16"	24 102 035	WER 4 1-1/8"
21 100 046	WE 1 12	22 100 093	WE 2 7/8"	24 102 037	WER 4 1-1/4"
21 100 053	WE 1 1/4" (M6)	22 102 016	WER 2 1/8" LS Pipe	24 102 001	WER 4 1-3/8"
21 100 089	WE 1 5/16" (M8)	22 102 002	WER 2 1/4" Pipe	24 102 004	WER 4 1-1/2"
21 100 112	WE 1 3/8" (M10)	22 102 005	WER 2 3/8" Pipe	24 102 005	WER 4 1-5/8"
21 100 091	WE 1 7/16"	22 102 004	WER 2 1/2" Pipe	24 102 007	WER 4 1-3/4"
21 100 105	WE 1 1/2" (M12)	23 100 013	WE 3 3/4"	24 102 009	WER 4 1-7/8"
21 100 119	WE 1 9/16"	23 100 018	WE 3 13/16"	24 102 025	WER 4 3/4" Pipe
21 100 081	WE 1 1/8" SS Pipe	23 100 021	WE 3 7/8"	24 102 043	WER 4 1" Pipe
21 100 124	WE 1 1/8" LS Pipe	23 100 028	WE 3 15/16"	24 102 006	WER 4 1-1/4" Pipe
		23 100 031	WE 3 1"	24 102 008	WER 4 1-1/2" Pipe

### WE . Pulley Tap Adapters

SPECIFICATIONS	
Part Number	Complete Description
22 100 063	WE 2 1/2"
22 100 068	WE 2 5/8"
23 100 090	WE 3 5/8"
23 100 032	WE 3 3/4"



WE . DIN 371 / 376 • NOTE: Standard WE Posi-Drive Adapters are suitable for use with through-coolant taps.

SPECIFICATIONS		SPECIFICATIONS		SPECIFICATIONS	
Part Number	Complete Description	Part Number	Complete Description	Part Number	Complete Description
29 100 025	WE 0 M3 DIN 371	21 100 099	WE 1 M12 DIN 376	23 100 016	WE 3 M20 DIN 376
29 100 044	WE 0 M4 DIN 371	21 100 123	WE 1 M14 DIN 376	23 100 0241	WE 3 M22 DIN 376
29 100 0671	WE 0 M5 DIN 371	22 100 0041	WE 2 M6 DIN 371	23 100 0242	WE 3 M24 DIN 376
29 100 0672	WE 0 M6 DIN 371	22 100 020	WE 2 M8 DIN 371	23 100 030	WE 3 M27 DIN 376
29 100 087	WE 0 M8 DIN 371	22 100 041	WE 2 M10 DIN 371	23 100 035	WE 3 M30 DIN 376
29 100 0673	WE 0 M8 DIN 376	22 100 0042	WE 2 M8 DIN 376	23 100 044	WE 3 M33 DIN 376
29 100 082	WE 0 M10 DIN 376	22 100 011	WE 2 M10 DIN 376	24 100 0021	WE 4 M22 DIN 376
21 100 017	WE 1 M3 DIN 371	22 100 031	WE 2 M12 DIN 376	24 100 0022	WE 4 M24 DIN 376
21 100 030	WE 1 M4 DIN 371	22 100 045	WE 2 M14 DIN 376	24 100 004	WE 4 M27 DIN 376
21 100 0541	WE 1 M5 DIN 371	22 100 055	WE 2 M16 DIN 376	24 100 005	WE 4 M30 DIN 376
21 100 0542	WE 1 M6 DIN 371	22 100 069	WE 2 M18 DIN 376	24 100 009	WE 4 M33 DIN 376
21 100 085	WE 1 M8 DIN 371	22 100 084	WE 2 M20 DIN 376	24 100 012	WE 4 M36 DIN 376
21 100 115	WE 1 M10 DIN 371	23 100 004	WE 3 M14 DIN 376	24 100 0171	WE 4 M39 DIN 376
21 100 0543	WE 1 M8 DIN 376	23 100 005	WE 3 M16 DIN 376	24 100 0172	WE 4 M42 DIN 376
21 100 068	WE 1 M10 DIN 376	23 100 011	WE 3 M18 DIN 376	24 100 0201	WE 4 M45 DIN 376