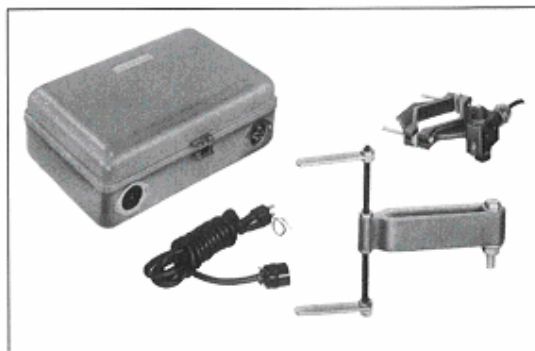


## **Motor Reversing Unit**

### ***Converts a standard drill press into a tapping machine***

- Provides automatic reversing and depth control to any standard (3 phase powered) drilling machine.
- Permits single or multiple tapping.
- Switches operate on 110 volts.
- **Step Pulley drive only.**
- **For 240V/480V AC, 3-phase motors only.**
- Not for use with variable speed drill press motors.
- Comes complete with reverse reals mounted in control box, column mounted switch adjustable depth control arm assembly. Line Cord for separate 110V AC control circuit. For use on 220/440/550V 3-phase motors up to 7-1/2 HP.
- Do not use on variable speed drill press motors.



This motor reversing unit can be used on Commander Multi-Drill tapping heads with different tap pitches by using pitch compensation spindles. **C70480**