



Item No.	Number Required	Part No.	Description	Item No.	Number Required	Part No.	Description
1	1	22531	Stroke Control Base	10	1	819	Depth Actuating Screw
2	3	-	1/4 - 20 x 1 1/4 SHCS	11	2	914CE1-6A	Depth, Interlock Switch
3	1	B-14	Guide Rod Bushing	12	1	22433	Spacer
4	1	-	1/4 - 28 Jam Nut	13	2	-	10 - 32 x 1 1/8 SHCS
5	1	22532	Quill Clamp	14	2	-	10 - 32 x 5/8 SHCS
6	2	-	3/8 - 24 Jam Nut	15	1	3326	Cam Actuating Knob
7*	1	804	Guide Rod	16*	1	3330	Actuating Rod
8	1	22431	Depth Switch Cam	17	1	-	1/2 - 20 Hex Jam Nut
9	2	-	8 - 32 x 1/2 SHCS	18	1	3236	Front Adjusting Knob

* NOTE: Items 7 and 16 – Specify stroke length