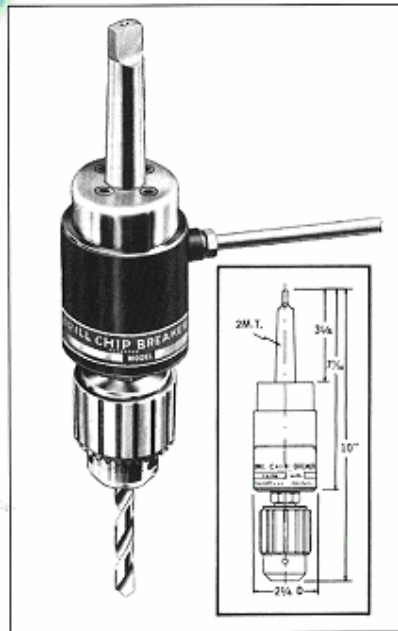


## Drill Chip Breaker

The Commander Drill Chip Breaker is a production drilling attachment adaptable to No. 2 Morse Taper and larger spindles. Cool cutting action permits higher spindle speeds and faster drilling. Retracting action of the Drill Chip Breaker causes chips to break each 3/4 of a revolution. This permits the small chips to travel up the drill flutes without scoring hole, and allowing coolant to flow down to the cutting edge of the drill. The result is a longer drill life, more holes per sharpening, and more holes per hour.



- Cool cutting action permits higher spindle speeds and faster drilling.
- Makes deep hole drilling as simple as shallow hole drilling – no long chips to clog and roughen holes, stop the flow of coolant, or break drills.
- Depths of 10 drill diameters or more may be drilled without clearing the drill.
- Adapts to most automatic screw machines equipped with power slide.
- Excellent for use on tape control drilling machine.

### Specifications

Drill Capacity in Mild Steel	1/2"
Maximum RPM	4000
Drive End	2MT
Driven End	33 Taper
Weight (without chuck)	4 lbs.
<b>C70420</b>	<b>Drill Chip Breaker without chuck</b>
<b>C71077</b>	<b>Chuck--0-1/2" Capacity (#33 Jacobs)</b>

